

What is claimed is:

1. A dense wavelength division multiplexer module comprising:
 - a plurality of dense wavelength division multiplexers, each of the dense wavelength division multiplexers comprising a sleeve;
 - a plurality of optical fibers communicating between the dense wavelength division multiplexers;
 - a plurality of retainers, each of the retainers retaining the sleeve of a corresponding dense wavelength division multiplexer therein; and
 - supporting means comprising an array of ribs, the array of ribs comprising at least three pairs of ribs, a plurality of channels being thereby interleavingly defined between the pairs of the ribs;wherein each of the retainers is secured in a corresponding channel between two corresponding pairs of the ribs.
2. The dense wavelength division multiplexer module in accordance with claim 1, wherein the ribs in each pair of the ribs are generally aligned with each other, each pair of the ribs is generally parallel to an adjacent pair of the ribs, and the pairs of the ribs are evenly spaced apart.
3. The dense wavelength division multiplexer module in accordance with claim 2, wherein each of the retainers comprises two opposite sidewalls, and two steps are formed in the retainer at opposite ends of each of the sidewalls respectively, and each of the ribs comprises a generally straight inmost end and an arcuate outmost end, a distance between the inmost ends in each pair of the ribs is substantially equal to a distance between opposite ends of each of the sidewalls of each of the retainers between two corresponding steps, a width of each of the channels between adjacent inmost ends is substantially

equal to a distance between outmost faces of two directly opposite steps at respective opposite sidewalls of each of the retainers.

4. A dense wavelength division multiplexer module comprising:
a plurality of dense wavelength division multiplexers;
a plurality of optical fibers communicating between the dense wavelength division multiplexers; and
supporting means comprising an array of ribs;
wherein the dense wavelength division multiplexers are secured in the array of ribs.
5. The dense wavelength division multiplexer module in accordance with claim 4, further comprising a plurality of retainers; wherein each of the dense wavelength division multiplexers comprises a sleeve, each of the retainers retains the sleeve of a corresponding dense wavelength division multiplexer therein, and the retainers are secured in the array of ribs.
6. The dense wavelength division multiplexer module in accordance with claim 4, further comprising a plurality of heat shrinkage pipes and a plurality of holders, each of the heat shrinkage pipes retaining optical fibers therein, each of the holders holding at least one heat shrinkage pipe therein.
7. The dense wavelength division multiplexer module in accordance with claim 5, wherein each of the retainers defines a passage, a diameter of said passage is substantially equal to a diameter of the sleeve of each of the dense wavelength division multiplexers, and each of the dense wavelength division multiplexers is retained in said passage of a corresponding retainer.

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8. The dense wavelength division multiplexer module in accordance with claim 5, wherein each of the retainers forms a C-shaped bead in said passage, each of the sleeves of the dense wavelength division multiplexers defines a circumferential groove, and the groove engagingly receives the C-shaped bead of a corresponding retainer.
9. The dense wavelength division multiplexer module in accordance with claim 7, wherein each of the retainers defines an entrance in a top surface thereof, and said entrance communicates with said passage of the retainer.
10. The dense wavelength division multiplexer module in accordance with claim 5, wherein each of the retainers comprises two opposite sidewalls, and two steps are formed in the retainer at opposite ends of each of the sidewalls respectively.
11. The dense wavelength division multiplexer module in accordance with claim 6, wherein each of the holders defines a plurality of passages parallel to each other, a diameter of each of said passages is substantially equal to a diameter of each of the heat shrinkage pipes; and each of the heat shrinkage pipes is retained in a corresponding said passage of a corresponding holder.
12. The dense wavelength division multiplexer module in accordance with claim 11, wherein each of the holders defines a plurality of parallel entrances therein, and each of said entrances is in communication with a corresponding said passage of the holder.
13. The dense wavelength division multiplexer module in accordance with claim 4, wherein the supporting means further comprises a cover and a base, and the cover is secured on the base.
14. The dense wavelength division multiplexer module in accordance with claim 13, further comprising a rubber loop secured between the cover and the base.

ribs is generally parallel to an adjacent pair of the ribs, the pairs of the ribs are evenly spaced apart, a plurality of channels is thereby interleavingly defined between the pairs of the ribs, and each of the retainers is securely retained in a corresponding channel between two corresponding pairs of the ribs.

20. The dense wavelength division multiplexer module in accordance with claim 19, wherein each of the ribs comprises a generally straight inmost end and an arcuate outmost end, a distance between the inmost ends in each pair of the ribs is substantially equal to a distance between opposite ends of each of the sidewalls of each of the retainers between two corresponding steps, and a width of each of the channels between adjacent inmost ends is substantially equal to a distance between outmost faces of two directly opposite steps at respective opposite sidewalls of each of the retainers.

21. A dense wavelength division multiplexer module comprising:

a plurality of dense wavelength division multiplexers, each of said dense wavelength division multiplexers comprising a sleeve;

a plurality of optical fibers communicating between the dense wavelength division multiplexers;

a plurality of retainers holding said sleeves of said dense wavelength division multiplexers in position in an interior area of the module;

a plurality of holders retaining a plurality of shrinkage pipes in a periphery of said module; wherein

each of said shrinkage pipes seals a region where two of said optical fibers spliced together.